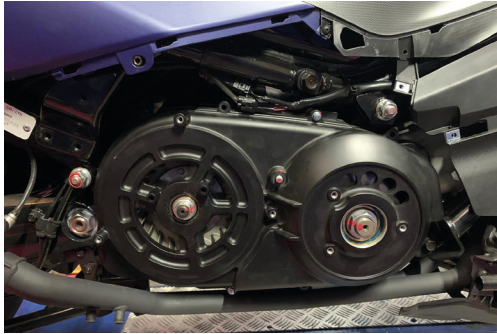


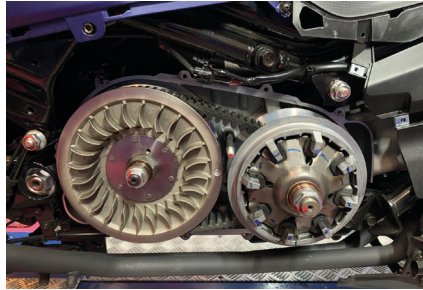
INTRUCCIONES MONTAJE SYM TL 500

IT669PRO

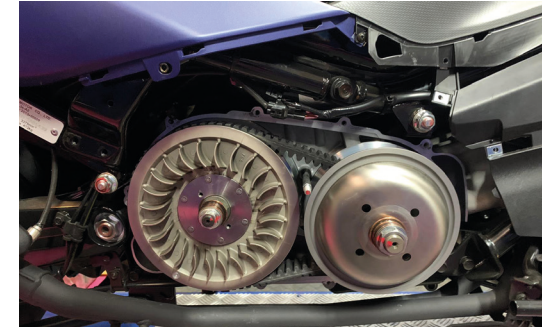
1. Retirar la tapa que cubre el sistema de transmisión automático.



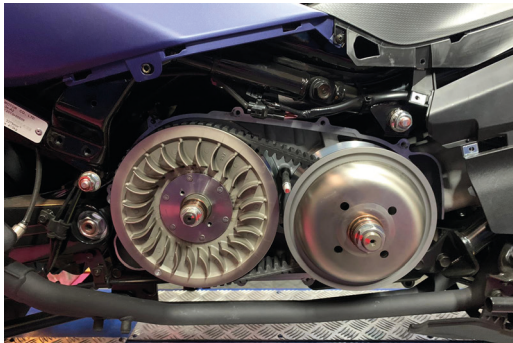
2. Retirar el variador instalado y limpiar todos los residuos de grasa, aceite y polvo. Conservar las arandelas del variador original.



3. Colocar el variador J.Costa, respetando el orden de las arandelas del variador original.



4. Comprobar que la polea este bloqueada, y apretar el variador con llave dinamométrica.

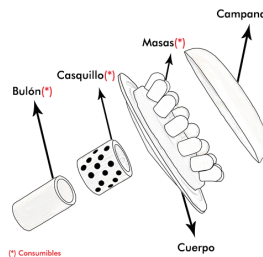


5. Colocar la tapa que cubre y protege el sistema de transmisión automático.

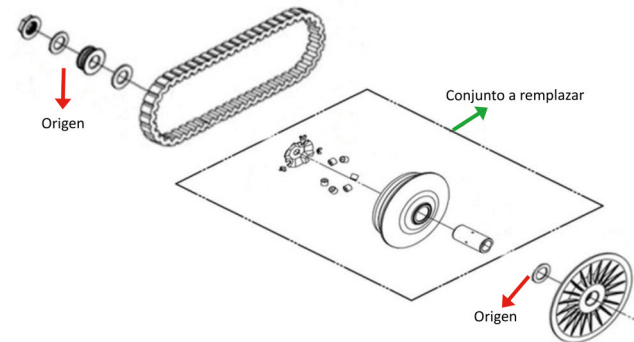


RECAMBIO PARA IT669PRO

Campana: **JC6052C**
 Masas: **JC16034015016MB**
 Cuerpo: **530.002**
 Casquillo: **JC453544GI**
 Bulón: **JC669S**



DESPIECE VARIADOR ORIGINAL



PAR DE APRIETE

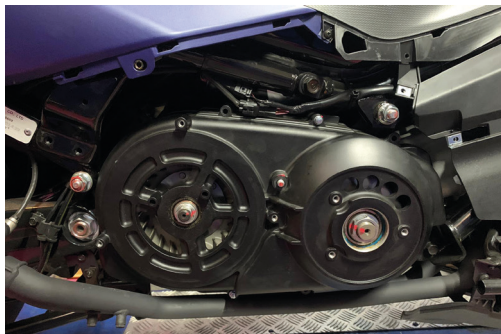
16,0Kg/160Nm



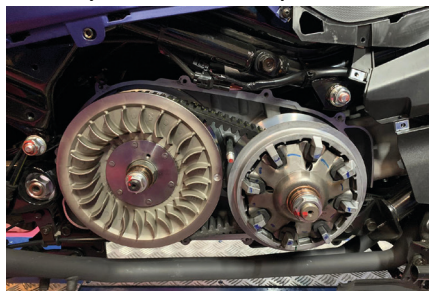
SYM TL 500 ASSEMBLY INSTRUCTIONS

IT669PRO

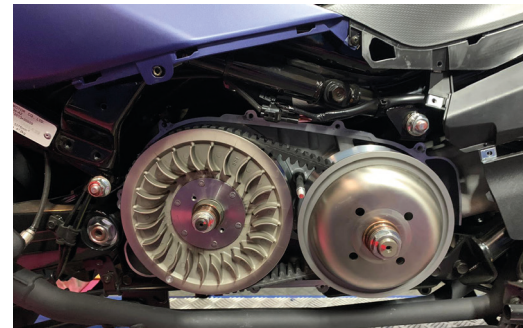
1. Before mounting the variator your must remove the cover.



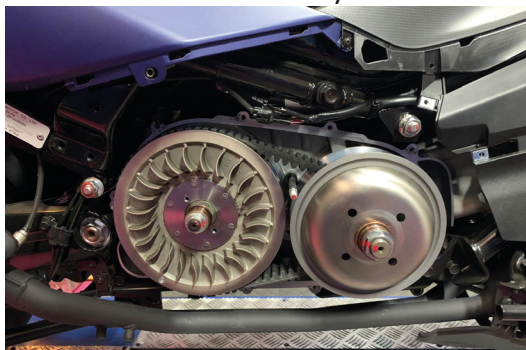
2. Remove the installed variator and clean all grease or oil. Install any washers to the original location. Always in the same position as it were.



3. Fix the J.Costa variator, it must be respect the washers position as original variator.



4. Before make sure that pulley is block. Tighten the variator with the dynamometric tool.



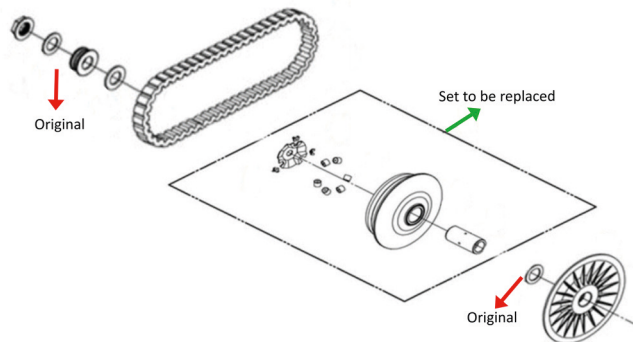
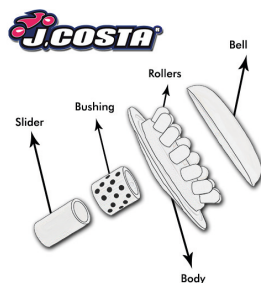
5. Install the cover that protects the automatic transmission system.



SPARE PARTS IT669PRO

ORIGINAL VARIATOR CUTTING

Bell: JC6052C
Rollers: JC16034015016MB
Body: 530.002
Bushing: JC453544GI
Slider: JC669S



TIGHTENING TORQUE

16,0Kg/160Nm

